

## **PLANT AVAILABILITY OF SEAWATER DESALINATION ON MEMBRANE TECHNOLOGY AND BIOTECHNOLOGY**

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### **Summary**

President Kennedy's dream of obtaining fresh water from seawater seemed has been realized as a great scientific achievement and as Norihito Tambo predicted, seawater reverse osmosis desalination (SWRO) has become a major technology in Middle Eastern countries.

SWRO requires less energy compared with the distillation method and even Middle Eastern countries, where the distillation method is still a major technology, have started to adopt the RO method in new desalination plants in accordance with government policy and following the trend of developing larger (half mega-ton per day and larger) so-called

Mega-SWRO plants. With these trends in the global market, the requirements of sustainable SWRO desalination as green desalination for the 21st century are as follows: 1) Conservation of energy resources: Renewable energy, 2) Innovation of desalination technologies: New advanced membrane and membrane systems, 3) Reduction of marine pollution: Green desalination. The government-supported Mega-ton Water System project has been conducted to solve issues related to 2 and 3.

The combination of a low pressure SWRO membrane and a low-pressure, two-stage, and high-recovery SWRO system, also referred to as a SWRO-PRO hybrid system, it has enabled 20% energy reduction and 30% energy saving in total. Likewise, low environmental impact as green desalination has established a reliable operation using less chemical and chemical cleaning. Low-cost renewable energy, in particular, solar energy is now available to solve issues related to renewable energy. By combining these sophisticated technologies, desalinated water has become affordable at \$ 0.50/ m<sup>3</sup> or less (as low as \$0.28/ m<sup>3</sup>).

SWCC has announced their future plans for SWRO. The main topic is directed to brine mining to obtain precious materials from the brine of SWRO. This plan will be connected to water and green hydrogen for a sustainable future.

The highlights of this chapter are as follows:

- Rapid growth of SWRO market
- Mega-SWRO plants in excess of half mega-ton/day or mega-ton/day size
- Low pressure SWRO membrane
- Low pressure two-stage high recovery SWRO system
- Biofouling monitoring technology
- Sustainable system for future SWRO system as Green Desalination
- SWRO-PRO hybrid system allows 30% energy reduction
- Brine concentration
- Green hydrogen

## **1. Introduction**

### **1.1. President Kennedy's Speech**

President Kennedy delivered a speech (1961) at a news conference on a desalination plan to see the deserts bloom on April 12, 1961. The desalination plan was as follows: *If we could ever competitively, at a cheap rate, get fresh water from salt water, that it would be in the long-range interests of humanity which could really dwarf any other scientific accomplishments. I am hopeful that we will intensify our efforts in that area.*

President Kennedy made this statement 17 times during his career in the Senate, 9 times before he was elected to the presidency, and 8 times after taking office.

### **1.2. Tambo's Prediction**

Tambo's prediction (Tambo, 2002) of the increase in the world population and the

development of water treatment technologies are shown in Figure 1. In this we see that evaporation (Distillation) and membrane treatment is the newest technology in comparison with other conventional technology on a very long range of time frame. Membrane treatment technology, which enables highly precise control of water quality and high-speed treatment, is an essential countermeasure to the water shortages we face in the 21<sup>st</sup> century.

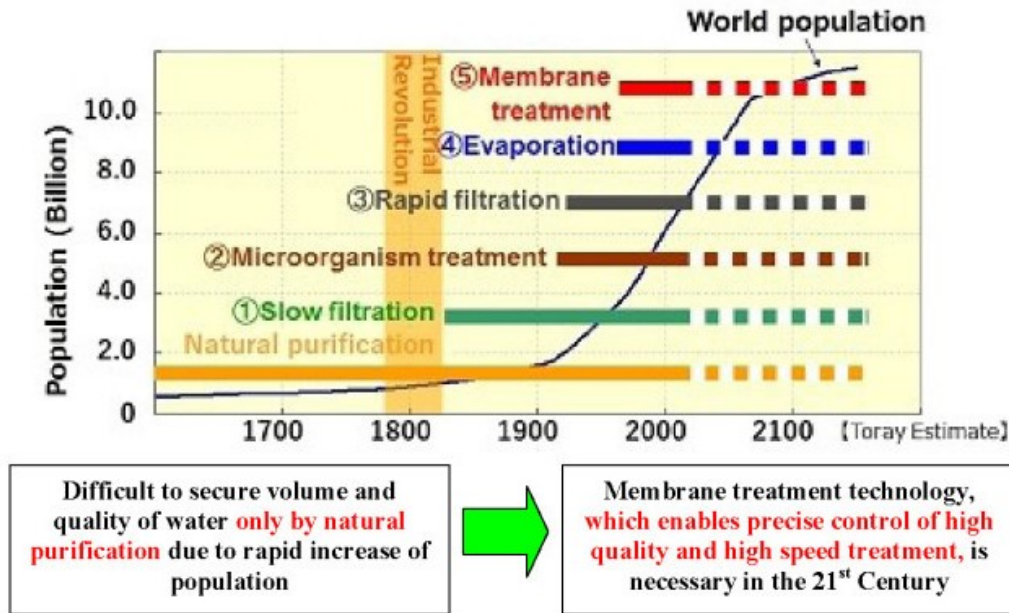


Figure 1. Increase of world population and development of water treatment technologies (Tambo, 2002)

## 2. Current Global Market Status of SWRO Plants

### 2.1. Technology Transition from the Distillation Method to Membrane Method

Research and development on seawater desalination systems such as the distillation process and membrane process began in the United States in the early 1960s. The distillation process became major technology used in actual plants in the 1970s. Around 2010, there has been a transition in the technology used from the distillation to the reverse osmosis membrane process, as shown in Figure 2. Now, the membrane process has become the major technology (Global Water Intelligence: Desal Data, Desalination Projects, December 2020; Kurihara et al, 2016).

The cumulative online capacity (m<sup>3</sup>/day) of RO is much higher than that of MSF and MED. And the growth rate of RO is also much higher than MSF and MED. The large number of RO plants means the average size of RO plants will still be small compared with MSF and MED. However, recently there have been moves towards developing Mega-SWRO in Middle Eastern countries became reality.

Considering the dramatic change from distillation to SWRO in Middle Eastern countries, the desalination market forecast for the Gulf and the rest of the world is shown in Figure 3 (Weaver, 2018). 2018 and 2019 are major years for SWRO as shown in Figure 3 and

Figure 4 (Water Desalination Report, 2018). More than 6 million m<sup>3</sup>/d (1,585 MGD) of new production capacity is expected to be contracted during 2019-2020. Figure 4 show that more than half of that new capacity is forecast for the six GCC countries.

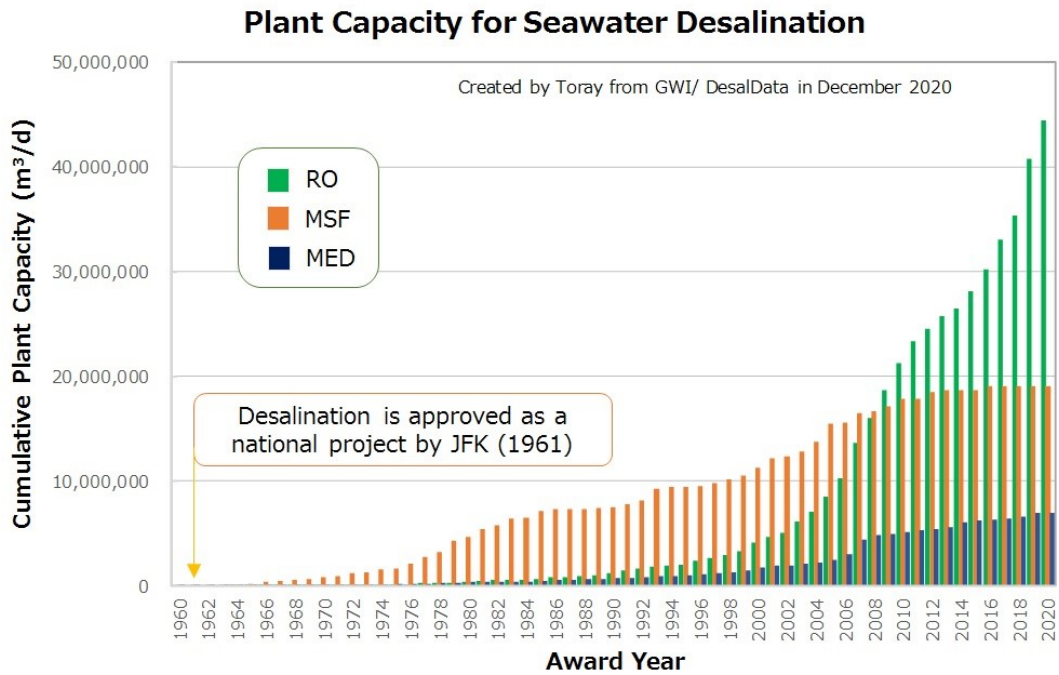


Figure 2. Technology transition from distillation to membrane (Global Water Intelligence; DesalData, 2020; Kurihara et al, 2016)

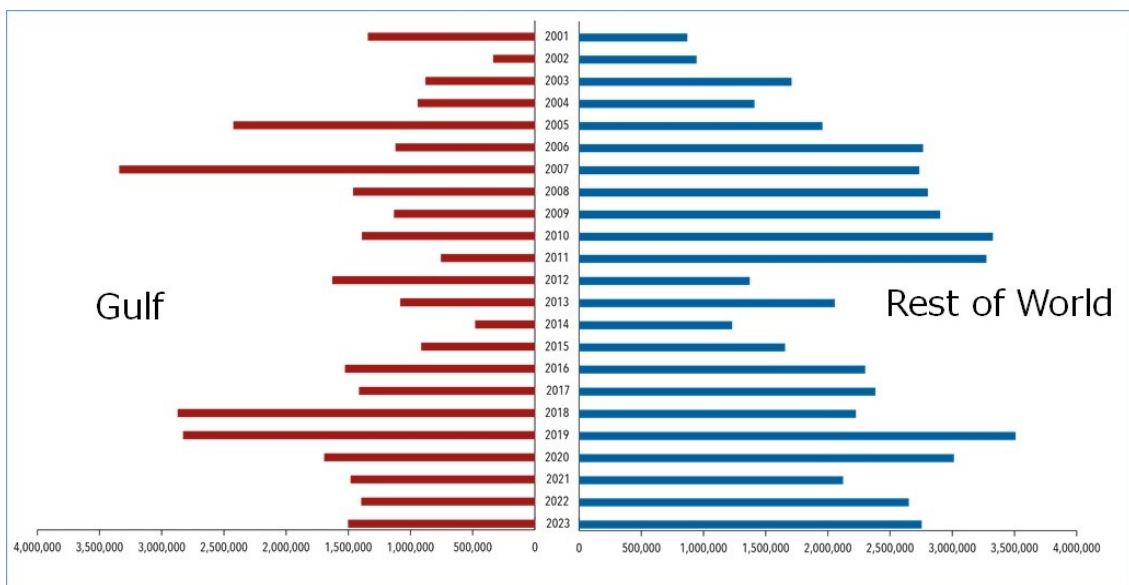


Figure 3. Market forecast: the Gulf vs the rest of the world contracted desalination capacity (Weaver, 2018)

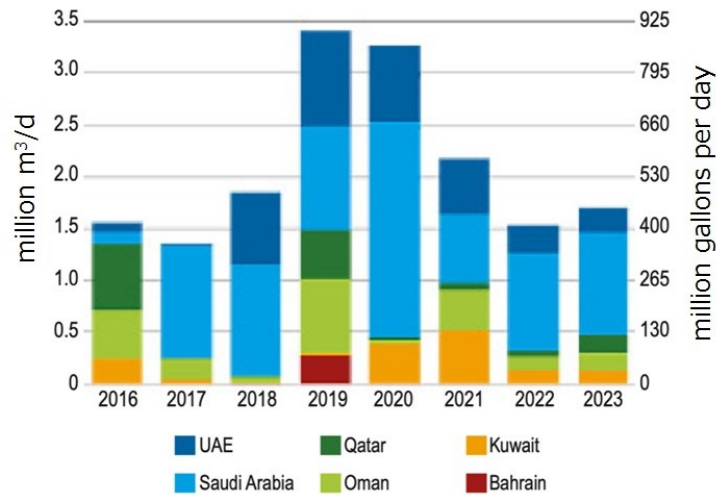


Figure 4. Major years expected for SWRO (Water Desalination Report, 2018)

## 2.2. From Small Plants to Mega-size SWRO Plants

The trends since 1970 of the largest and the top 20 largest RO plants are plotted in the desalination and the wastewater reclamation plants as shown on the left side of Figure 5 as reported in 2009 (Kurihara and Hanakawa, 2013).

The scale of each desalination plant has been increasing year by year, thus we predicted in 2009 that Mega-SWRO : large plants of the mega-ton per day scale (1,000,000 m<sup>3</sup>/day) would be required from the market by 2020.

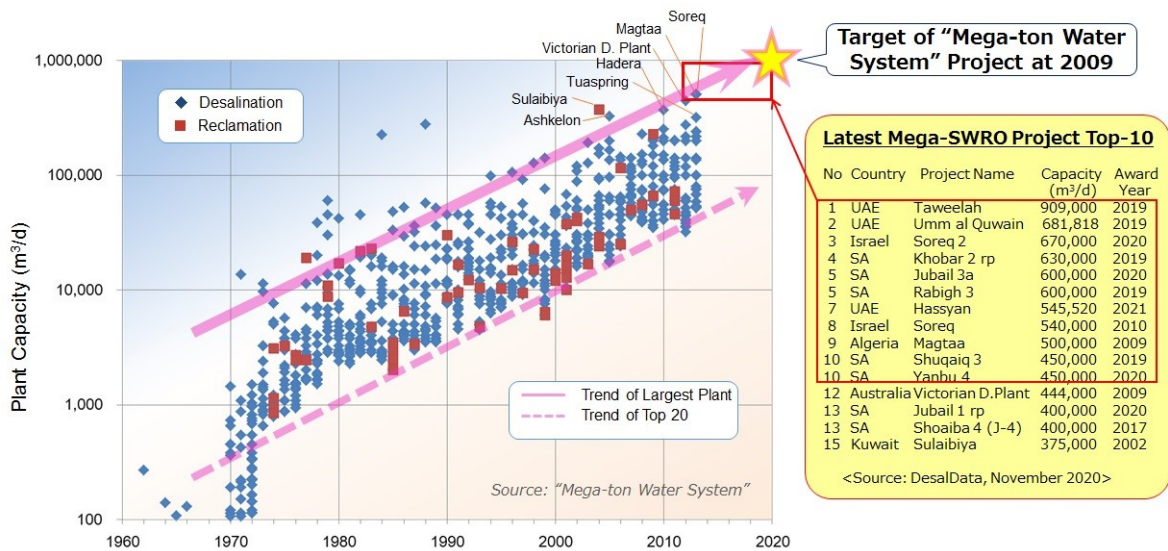


Figure 5. Global SWRO desalination plant capacity development (Kurihara and Hanakawa, 2013; Althman, 2019; Kurihara and Ito, 2020)

This prediction has been realized as shown on the right of Figure 5 (Althman, 2019; Kurihara and Ito, 2020). Construction started on many large plants over the 500,000

m<sup>3</sup>/day, the so-called Mega-SWRO, in 2018–2020 in Middle Eastern countries such as Saudi Arabia and the UAE.

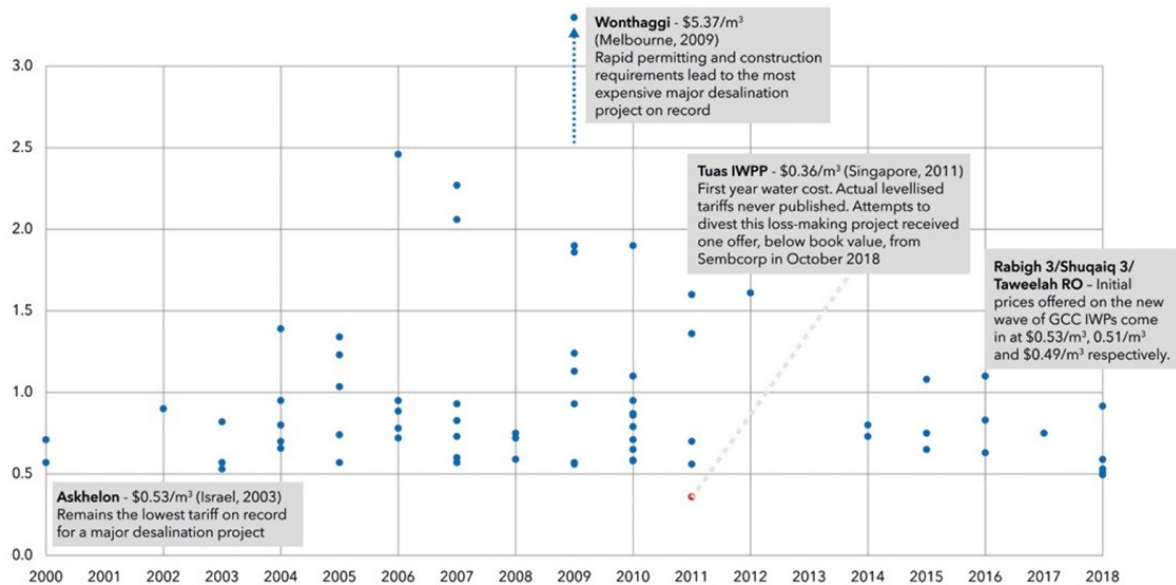
2018/19 Tenders are shown on the right of Figure 5, presented at the Saudi Water Forum in 2019 by Mr. Altmann (2019) and by the authors (Kurihara and Ito, 2020).

### 2.3. Affordable Price of Desalinated Water

The rapid changes in the price of desalinated water since 2000 have been presented by Mr. Christopher A Gasson, as shown in Figure 6 (Water Desalination Report, 2018). The price of desalinated water in large-size plants (Mega-SWRO) has rapidly decreased since 2018 (Kurihara and Ito, 2020).

- Rabiqh 3 (Saudi Arabia): 600,000 m<sup>3</sup>/d , \$0.53/m<sup>3</sup>
- Shuqaiq 3 (Saudi Arabia): 380,000 m<sup>3</sup>/d , \$0.51/m<sup>3</sup>
- Taweelah(UAE): 909,200 m<sup>3</sup>/d , \$0.49/m<sup>3</sup>
- Jubail 3A (Saudi Arabia): 600,000 m<sup>3</sup>/d , \$0.41/m<sup>3</sup>
- Soreq 2 (Israel): 672,000 m<sup>3</sup>/day, \$0.40/m<sup>3</sup>
- Hassyan (UAE) (Saudi Arabia): 545,000 m<sup>3</sup>/d, \$0.28/m<sup>3</sup> (Water Desalination Report, 2020).

The price has dropped to \$0.28/m<sup>3</sup> in Dec. 2020



The price of desalinated water since 2000. Source: IDA/GWI DesalData.

Figure 6. Rapid change of the price of desalinated water since 2000 (Gasson, 2019) (Askhelon: \$0.53m<sup>3</sup> (Israel, 2003) Remains the lowest tariff on record for a major desalination project; Tuas IWPP: \$0.36m<sup>3</sup> (Singapore, 2011) First year water cost, actual levelized tariffs never published. Attempts to divest this loss-making project received, one offer, below book value, from Sembcorp in October 2018; Wonthaggi:\$5.37m<sup>3</sup> (Melbourne, 2009) Rapid permitting and construction requirements lead to the most expensive major desalination project on record; Rabigh 3/Shuqaiq 3/ Taweelah RO: Initial prices offered on the new wave of GCC IWPs come in at \$0.53m<sup>3</sup>, \$0.51m<sup>3</sup>, and \$0.49m<sup>3</sup> respectively)



### 3. Results and Discussion

#### 3.1. Sustainable SWRO Desalination as Green Desalination

To realize sustainable seawater desalination as green desalination for the 21st century, the following issues must be tackled: (1) Energy resources, (2) Seawater RO system, and (3) Reduction of marine pollution.

The Mega-ton Water System project (Kurihara et al, 2016; Kurihara and Hanakawa, 2013; Kurihara and Ito, 2020) was conducted with the aim of developing sustainable water treatment core technologies. The missions of the seawater RO system were: (1) energy saving (20% or 30%), (2) low environmental impact, (3) reliable plant operation, and (4) low water production cost as illustrated in Figure7 (Kurihara and Ito, 2020).

The Mega-ton Water System project envisions green desalination.

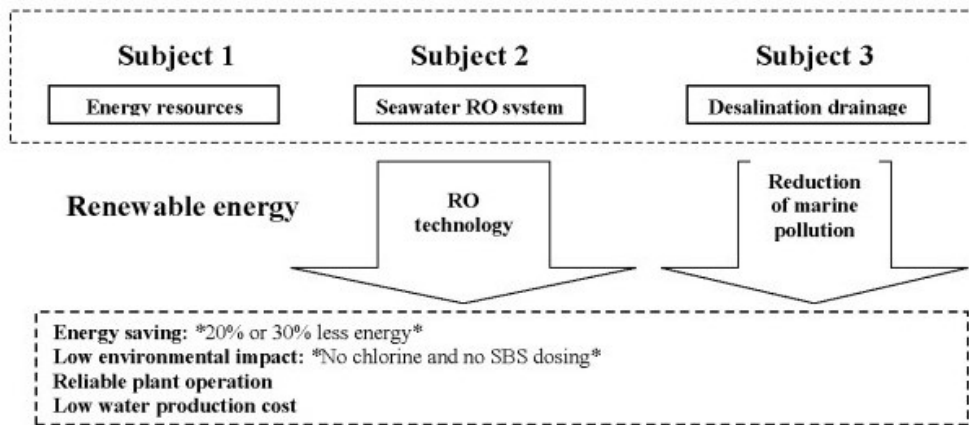


Figure 7. Requirements for sustainable SWRO desalination as green desalination for the 21<sup>st</sup> century (Kurihara and Ito, 2020)

As described in Section 1, the global market for SWRO, especially in Middle Eastern countries, has changed with increases in plant size ( Mega-SWRO ) and decreases of Specific Energy Consumption (SEC: kWh/m<sup>3</sup>) of the plant systems followed by a reduction of the price for desalinated water.

This paradigm shift has occurred in the design and optimization of SWRO plants (Sanz, 2013). Another trend has been the continuous technological innovations such as the Mega-ton Water System as energy reduction, low environmental impact and reliable plant operation for green desalination.

##### 3.1.1. Subject 1: Energy Resources: Renewable Energy

This subject was not listed by the Mega-ton Water System project in 2009. In 2010, the International Desalination Association (IDA) launched the industry's first Environmental Task Force-now called the IDA Energy and Environmental Committee (EEC). Through

many discussions on promising candidates, 1) nuclear, 2) wind power and 3) solar power energies were considered.

By 2019, solar power energy had remarkably progressed and for Mega-SWRO, it was considered to be the preferable renewable energy source (Althman, 2019).

### 3.1.2. Subject 2: Seawater RO System-RO Technology

#### 3.1.2.1 Requirement for Energy-Saving

Energy reduction and improvement of water quality are two major subjects in SWRO desalination. The average energy consumption in SWRO plants had been reduced to 40% as a total plant and one fourth in the case of 1st RO pass consumption over the last 40 years by 2012, as shown in Figure 8 (Sanz, 2013). This is a result of the remarkable technical advances in membranes, pumps and energy recovery devices. Technical progress to reduce energy consumption further, (for example, low-pressure operation membranes and high permeability at low temperature) and efficient energy recovery devices are still required.

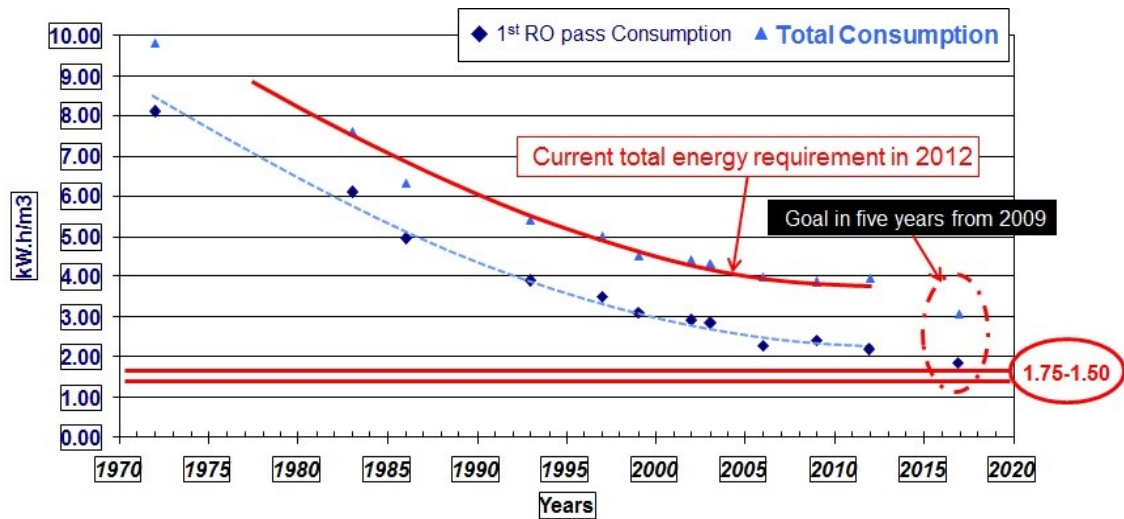


Figure 8. Trends of energy reduction in SWRO (Sanz, 2013)

The Mega-ton water system project achieved a 20% reduction to 2.80 kWh/m<sup>3</sup> as total consumption by 2014 (Kurihara and Takeuchi, 2018).

According to Sommaria, the maximum of 3.5 kWh/m<sup>3</sup> as SEC had been necessary since 2017 (Sommaria, 2020). As for water quality, the regulation value of salt disinfection by-products (DBPs) and boron concentration depend on whether the water is for drinking or irrigation use.



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## Biographical Sketches

**Masaru Kurihara**, Senior Executive Adviser at Toray Industries, Inc. Senior Scientific Director, Mega-ton Water System in Funding program for World-Leading Innovative R&D on Science and Technology during FY 2009-FY2013. He is now promoting the verifications of the technology collaboration with Saline Water Conversion Corporation in Saudi Arabia, 1) Pilot plant verification at Al Jubail, the Arabian Gulf during 2016-2018 and 2) Full plant verification of NEDO-SWCC Demonstration Project at Duba, the Rea Sea during 2018-2022.

He received the B.S. in 1963 at Gunma University, Japan and Dr. Engineering 1970 at the University of Tokyo, Japan. He studied the membrane under the fund of the Office Saline Water Conversion (OSW) at University of Iowa as post doctorate.

He joined Toray in 1963. Over 50 years, his research activities have primarily focused on membrane based desalination and water reuse by RO/NF/UF/MF and MBR membranes. He has published more than 100 articles and 300 patents on the membranes and membrane processes. He has received numerous awards from national and international academic societies and foundations: Technical Award Development of Cross-linked Aromatic Polyamide Composite Reverse Osmosis Membrane from the Chemical Society of Japan, Production Award from Okouchi Memorial Foundation, Lifetime Achievement Award , Outstanding Professional in Water Reuse and Conservation Award from International Desalination Association (IDA), Award for International Communication and Cooperation in Membrane Technology from Membrane Industrial Association of China (MIAC), and others. He is a Board Member of IDA, a member of IDA Honorary Council, President of Asia Pacific Desalination Association (APDA), Fellow of The Chemical Society of Japan and The Society of Polymer Science, Japan with Lifetime Achievement Award.